

HOT WORK PERMIT

BEFORE INITIATING HOT WORK, ENSURE PRECAUTIONS ARE IN PLACE! MAKE SURE AN APPROPRIATE FIRE EXTINGUISHER IS READILY AVAILABLE!

This Hot Work Permit is required for any operation involving open flames or producing heat and/ or sparks. This includes, but is not limited to: Brazing, Cutting, Grinding, Soldering, Thawing Pipe, Torch-Applied Roofing, and Cadwelding

INSTRUCTIONS
 1.Verification below is to be completed by a qualified LEGO Co Employee or designated LEGO Co Project Manager.
 2.The completed original is to be dropped off at the Plant Operations Administration Office and copies sent to the Safety Office and Fire Alarm Technicians/Systems Office.
 3.Must be submitted 24 hours before work is started.
 4.This Hot Work Permit must be approved by the Safety Director of LEGO Construction.

Permit # Start Time

Site Location

Conducted on: (MM/DD/YYYY) This Permit Expires: Date _____ Time _____

Prepared By

Sign

Nature of job/Object:							
Required Precaution Checklist	YES	NO	N/A	Work on walls, ceiling or enclosed	YES	NO	N/A
Available sprinklers in normal automatic mode and valve open.				Construction materials verified as noncombustible and without combustible covering or insulation.			
Hot Work Equipment in good repair.				Combustibles on another side of the walls relocated or protected			
Assess 35 ft radial "sphere" of work for potential fire hazard.	YES	NO	N/A	Enclosed equipment cleaned and protected from all combustibles.			
Floors, work level and below, cleaned or protected.				Containers purged of flammable liquids/vapor.			
All other combustible removed or shielded from sparks.				Fire Watch/hot work area monitoring requirements:	YES	NO	N/A
Clean Horizontal Surfaces (e.g. building structures, equipment, ducts, cable trays, etc.) above and below where possible.				Continuous fire watch provided during and for at least 30 Minutes after hot work, including all breaks.			
Remove flammable liquids, dust, lint, combustible waste, oil deposits, etc where possible.				Fire watch supplied with suitable extinguishers/hoses			
If removal/cleaning is impractical, protect with fire-retardant covers, or shield with fire retardant guards				Fire watch trained in the use of fire equipment and sounding alarm.			
Transmission or conveying of sparks to adjacent areas eliminated or protected.				Area to be monitored hourly for a minimum 6 Hours after Job is completed, or longer if required.			
Tightly cover wall/floor openings with fire-retardant material.				Other Precautions Taken	YES	NO	N/A
Where openings cannot be sealed, suspend fire-retardant tarpaulins to help protect areas beneath.				Confined space entry permit required?			
Isolate or shut down fans and conveyors to prevent the capturing and conveying sparks areas.				Area protected with smoke or heat detection?			
Explosive Atmosphere eliminated or potential not present.				Ample ventilation to remove smoke/vapor from work area?			
				Lockout/tagout required?			

Authorize Worker Name and Sign

Authorize Fire Watcher Name and Sign

THIS PERMIT IS GOOD FOR ONE DAY ONLY